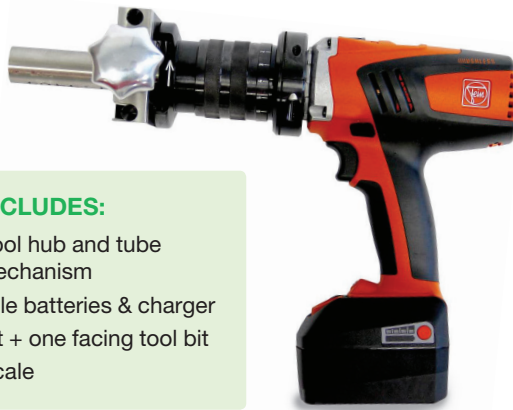


Tube Squaring Systems



Planfix 40 System

Tube squaring systems are used to create a precise weld preparation—an aspect essential to production of high-quality welds. *Planfix 40* is a high-performance, battery powered tube squaring system.



PACKAGE INCLUDES:

- Drive unit, tool hub and tube clamping mechanism
- Rechargeable batteries & charger
- Allen key set + one facing tool bit
- Feed with scale

Planfix 115 System

Planfix 115 is a high-performance, lightweight tube squaring system with a high-torque worm gear transmission and an electric drive unit.

PACKAGE INCLUDES:

- Drive unit, tool hub and tube clamping mechanism
- Allen key set
- One facing tool bit
- Feed with scale



TECHNICAL DATA	
TUBE SIZE RANGE (OD)	OD 3 mm - 40 mm (0.368 in. - 1.575 in.)
MAX WALL THICKNESS	Max 3.0 mm
MOTOR & TRANSMISSION UNIT	Fein ASCM14
VOLTAGE	14 VDC
POWER (BATTERY)	4.0 Ah
SPEED RANGES	0 – 420 / 0 – 1,250 / 0 – 1,850 rpm
BATTERY CHARGING TIME	70 min
WEIGHT	3.9 kg

TECHNICAL DATA	
TUBE SIZE RANGE (OD)	9.53 mm - 114.3 mm (0.375 in. - 4.500 in.)
MAX WALL THICKNESS	3.0 mm
ELECTRIC DRIVE	Single-phase AC motor
MAIN VOLTAGE (INPUT)	220/230 VAC (50/60 Hz)
POWER	1,100 W / 5.1 A
PROTECTION	Class II
VARIABLE ELECTRONIC CUTTING SPEED	0 – 144 rpm
WEIGHT	12.5 kg



Dust- and moisture-proof transportation box with inlet for *Planfix 40* and accessories.



Planfix 40 collets, one set for each OD = 2 collets



Transportation box with inlet for *planfix 115* & accessories



Facing tool bits (tic coated) for squaring *Planfix 115*



Planfix 115 collets, one set for each OD = 2 collets

GOT QUESTIONS?
CALL PRAXAIR