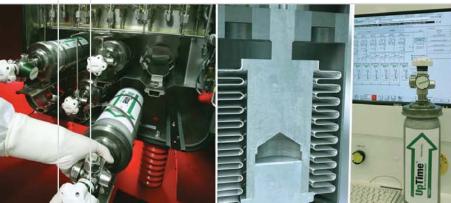
Phosphine (PH₂)



UpTime® Sub-Atmospheric Delivery System

A safe, cost-effective dopant gas delivery system for ion implanters









Increase productivity with the UpTime® delivery system - OEM qualified and production proven

The *UpTime*[®] sub-atmospheric dopant gas delivery system is designed as an alternative to existing adsorbent-based technology used in ion implanters. Compared to the existing technology, the *UpTime* system offers industry leading product capacity, higher product purity and a lower cost of ownership.

The *UpTime* system is comprised of an internal vacuum actuated valve in series with a specially designed internal flow restrictor. The *UpTime* device is designed for safety, with two different types of safeguards: a mechanical actuator and a flow restrictor.

UpTime Product Family

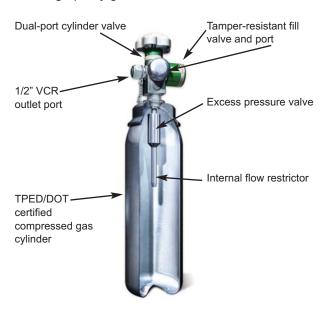
- Enriched ⁷²Germanium Tetrafluoride
- · Germanium Tetrafluoride
- · Silicon Tetrafluoride
- Arsine
- Phosphine
- Isotopically Enriched ¹¹Boron Trifluoride.*

US Patent Numbers: 5,937,895; 6,007,609

*Additional ultra- high purity gases are available upon request

Features

- Sub-atmospheric delivery
- Internal flow restrictor limits flow to 20 sccm.
- SEMI® S2 and S8 compliant
- Highest equivalent-cylinder product capacity
- High product utilization
- · Robust safety features
- Ultra-high purity gas



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Enabling next-generation technology

Praxair specializes in developing high performance and cost-effective products to serve next-generation semiconductor manufacturing.

About Praxair

Praxair is dedicated to helping semiconductor manufacturers lower costs, improve productivity, enhance technology and reduce environmental impact by serving as a single, integrated source for a variety of process gases, materials, and related equipment and services.

Praxair's commitment to materials science and gas technology includes:

Process Consumables

- Ultra-high purity semiconductor process gases
- · Sputtering targets
- · ALD/CVD precursors

Fab Infrastructure and Services

- Bulk and on-site gas production
- Analytical systems and services
- · Process gas delivery systems
- Total gas and chemical management services
- Integrated supply chain management services

Phosphine (PH₃) Specification 5.7 grade

- · Liquid vapor pressure 593 psig
- Internal flow restrictor limits flow to 130 sccm

Component	Value (ppm)		
Argon & Oxygen	0.5		
Arsine	0.1		
Carbon Dioxide	0.1		
Carbon Monoxide	0.1		
C ₂ -C ₅ Hydrocarbons	0.1		
Methane	0.1		
Nitrogen	1		
Water	1		

Shelf life: 60 months



Gas Stick Recommendations

- 1/2" FVCR cylinder connection
- Vacuum required at cylinder connection between 100 and 610 torr
- Low pressure transducer (ideally 0-1000 torr range)
- Vacuum pressure mass flow controller
- Normally closed pneumatic isolation valve suitable for ≥600 psig service that automatically closes if pressure exceeds working pressure of low-pressure components
- All components not protected by an isolation valve are suitable for >600 psig service

Gas Box Recommendations

- Toxic gas monitoring of the gas box exhaust
- Gas box exhaust interlocked and abated

Cylinder Specification

Cylinder Size	Overall Height	Height to Connection	Cylinder Body Height	Diameter	Content Fill Weight
UT-SSELB	16.7" 423mm	13.9" 354mm	11.9" 301mm	2.0" 51mm	100g
UT-4	18.0" 457mm	15.3" 389mm	13.25" 366mm	4.2" 106mm	260g
UT-4	18.0" 457mm	15.3" 389mm	13.25" 366mm	4.2" 106mm	520g
UT-6	22.5" 571mm	19.73" 500mm	17.5" 445mm	6.25" 159mm	1600g



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